

## WHAT IS CLAIMED IS:

1. A toner composition, comprising a binder resin, a wax, a copolymer and a colorant;

the copolymer being a copolymer between an  $\alpha$ -olefin-maleic anhydride copolymer and maleic anhydride monoester.

2. The toner composition of Claim 1, wherein the copolymer being a graft copolymer formed by introducing the maleic anhydride monoester into the  $\alpha$ -olefin-maleic anhydride copolymer.

3. The toner composition of Claim 1, wherein a content of maleic anhydride in the copolymer is 5 to 15 % by weight.

4. The toner composition of Claim 1, wherein an acid value of the copolymer is 80 to 170 KOHmg/g and an ester value of the copolymer is 30 to 60 KOHmg/g.

5. The toner composition of Claim 1, wherein a melting point of the copolymer is to 60 to 90°C.

6. The toner composition of Claim 1, wherein a number-average molecular weight ( $M_n$ ) is 600 to 8,000 and a value of weight-average molecular weight ( $M_w$ )/number-average molecular weight ( $M_n$ ) is 1.0 to 1.5.

7. The toner composition of Claim 1, wherein a content of the copolymer is 1 to 10 parts by weight with respect to 100 parts by weight of the binder resin.

8. The toner composition of Claim 7, wherein a content of the copolymer is 30 to 100 % by weight with respect to the total content of wax.

9. The toner composition of Claim 1, wherein an acid value of the binder resin is 5 to 50 KOHmg/g.

10. The toner composition of Claim 1, wherein a softening point of the binder resin is 100 to 130°C.

11. The toner composition of Claim 1, wherein the binder resin comprises a first polyester-based resin having a softening point of 95 to 115°C and a second polyester-based resin having a softening point of 110 to 130°C.

12. The toner composition of Claim 11, wherein a weight ratio of the first polyester-based resin and the second polyester-based resin is 40:60 to 20:80.

13. The toner composition of Claim 1, wherein a content of the wax in the toner composition is 5 to 15 parts by weight with respect to 100 parts by weight of the binder resin.

14. The toner composition of Claim 13, wherein the wax comprises an acid-modified wax having an acid value of 1 to 60 KOHmg/g.

15. The toner composition of Claim 13, wherein the wax comprises a low melting point wax having a melting point of 70 to 100°C and a high melting point wax having a melting point of 120 to 150°C.

16. The toner composition of Claim 15, wherein the low melting point wax is a polyethylene wax and the high melting point wax is a polypropylene wax.

17. A toner composition, comprising a binder resin, a wax, a copolymer and a colorant;

the binder resin comprising a polyester resin,

the copolymer being a copolymer of an  $\alpha$ -olefin, maleic anhydride and maleic anhydride monoester, and an acid value of the copolymer being 80 to 170 KOHmg/g and an ester value of the copolymer being 30 to 60 KOHmg/g.

18. A toner composition, comprising a binder resin, a wax, a copolymer, a colorant and an external additive agent, the binder resin comprising a polyester resin,

the copolymer being a copolymer between an  $\alpha$ -olefin-maleic anhydride copolymer and maleic anhydride monoester, and

the external additive agent comprising first inorganic fine particles having a BET specific surface area of 100 to 300 m<sup>2</sup>/g and second inorganic fine particles having a BET specific surface area of 5 to 30 m<sup>2</sup>/g.

19. The toner composition of Claim 18, wherein the first inorganic fine particle is silica and the second inorganic fine particle is titanate.

20. The toner composition of Claim 18, wherein an amount of addition of the first inorganic fine particles is 0.3 to 3.0 weight % with respect to the toner particles and an amount of addition of the second inorganic fine particles is 0.3 to 3.0 weight % with respect to the toner particles.